

Spray Pattern Set Up for, HG09 Primer System

Large Spray Pattern:

- 1. Open Fan Adjustment Knob (Counter Clockwise) all the way open. (1 ½ turns)**
- 2. Open Fluid Adjustment Knob (Counter Clockwise) all the way open. (6 full turns from closed)**
- 3. Adjust air flow valve:**
 - Pull trigger to 1st stage (air only) adjust to 30 psi (top of purple area on Gauge)**
 - Pull trigger to 2nd Stage (air and paint) adjust to 20 psi (top of green area)**
 - Do a spray out, hold gun 6-8" from substrate pull trigger 1-1 ½ seconds to fill pattern and then release trigger.**
 - Talk about:
Pattern size, Atomization and even distribution of Paint from top of pattern to the bottom of the pattern.**

Small Spray Pattern:

- 1. Close Fan Adjustment Knob (Clockwise) all the way in.**
 - 2. Close Fluid Adjustment Knob (Clockwise) all the way in.**
 - 3. With full trigger pulled, Adjust Air flow valve to 20 psi (Top of Green area)**
 - 4. Open Fluid Adjustment Knob, 1 ½ turns (Counter Clockwise)**
 - 5. Do Spray out 4-6" from Substrate.**
-
- Talk about:
Pattern size, Fine Atomization, using this size pattern to keep the repair area tight for small spots in Door jams, Bumper repair, small scratches or nicks that need repaired.**

**Have Fun Demoing the HG09 Primer System; it is one awesome Primer Gun.
Keith**